

# MEGANITE®

TECHNICAL  
BULLETINS

BRIGHT, VIBRANT, AND DARK SOLID COLOR  
FABRICATION RECOMMENDATIONS

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## DOCUMENT PURPOSE

This document offers recommended fabrication techniques for fabrication of bright solid colors, vibrant solid colors and dark solid colors of Meganite Acrylic Solid Surface.

## MEGANITE COLORS INCLUDED IN THIS CATEGORY

Grey 056A	Parapet Grey 090A	Slate 040A	Pewter 093A	Jet Black 019A
Fire 088A	Tangerine 077A	Sunshine 079A	Lime 060A	Chocolate 091A

**DUE TO THE INHERENT REFLECTIVE PROPERTIES OF THESE COLORS, THE FOLLOWING PAGES INCLUDE ILLUSTRATED FABRICATION TECHNIQUES FOR YOUR REVIEW.**

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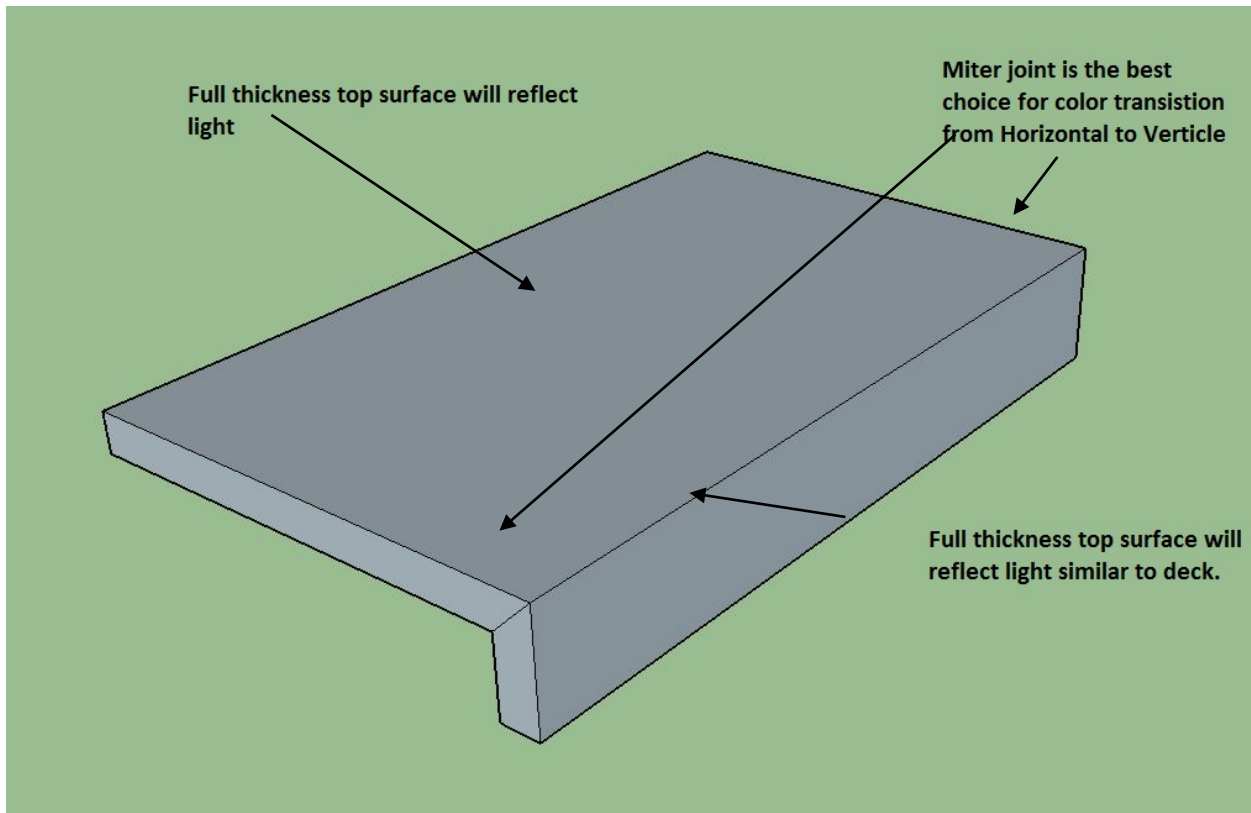
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## BEST OPTION - MITER EDGE FOR BUILDING AN EDGE

Diagram 1 is a sample of the best fabrication technique, to give the edge and deck surface the most consistent color appearance. Always do a mock up test piece to make sure you and/or your customer is satisfied with the final product.

Diagram 1  
Miter Edge (Best Option)



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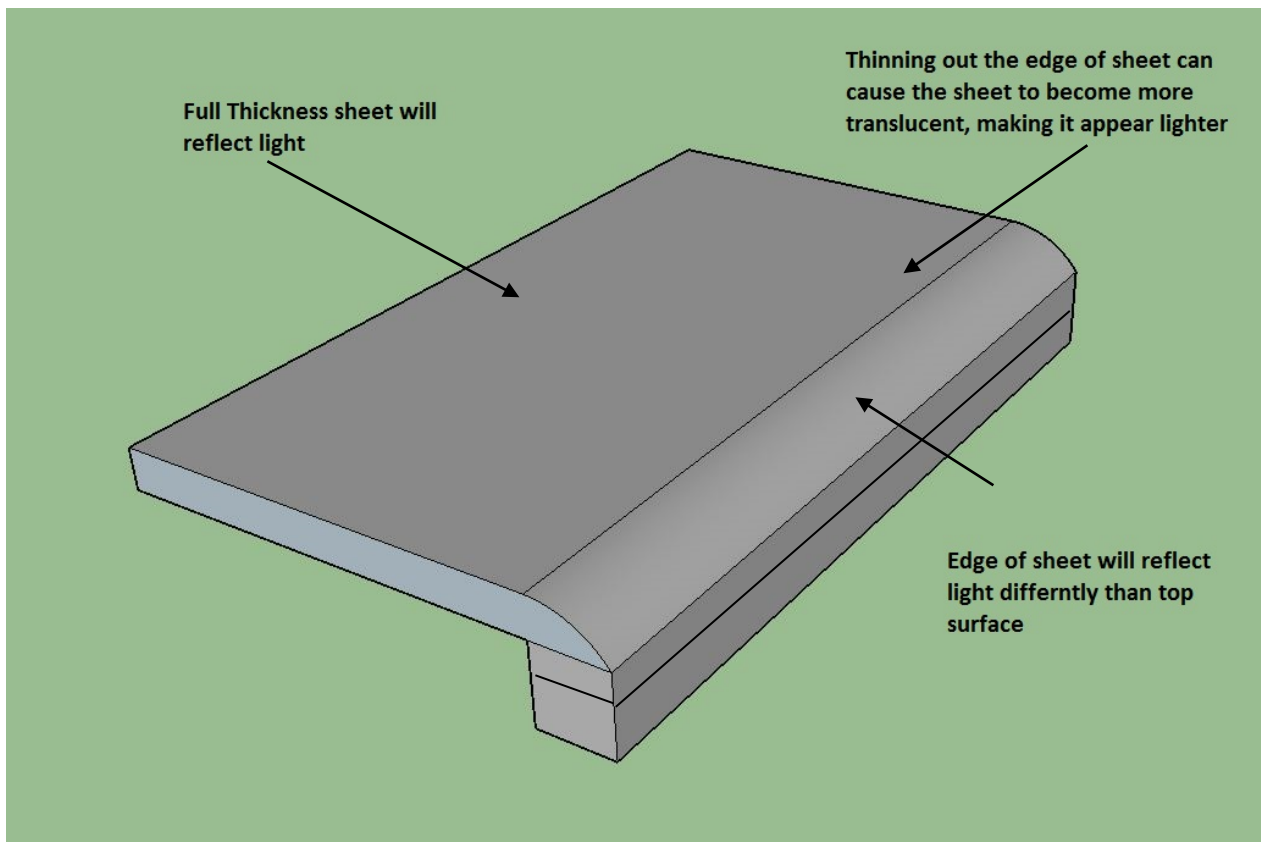
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## STACKED LAMINATED EDGE

The top surface of these colors can reflect light differently than the edge of the sheet. As a result, the top surface might look differently in color compare to the edge. Diagram 2 is an over exaggerated diagram of how a laminated edge may appear. Always do a mock up test piece to make sure you and/or your customer is satisfied with the final product.

Diagram 2  
Stacked Laminated Edge



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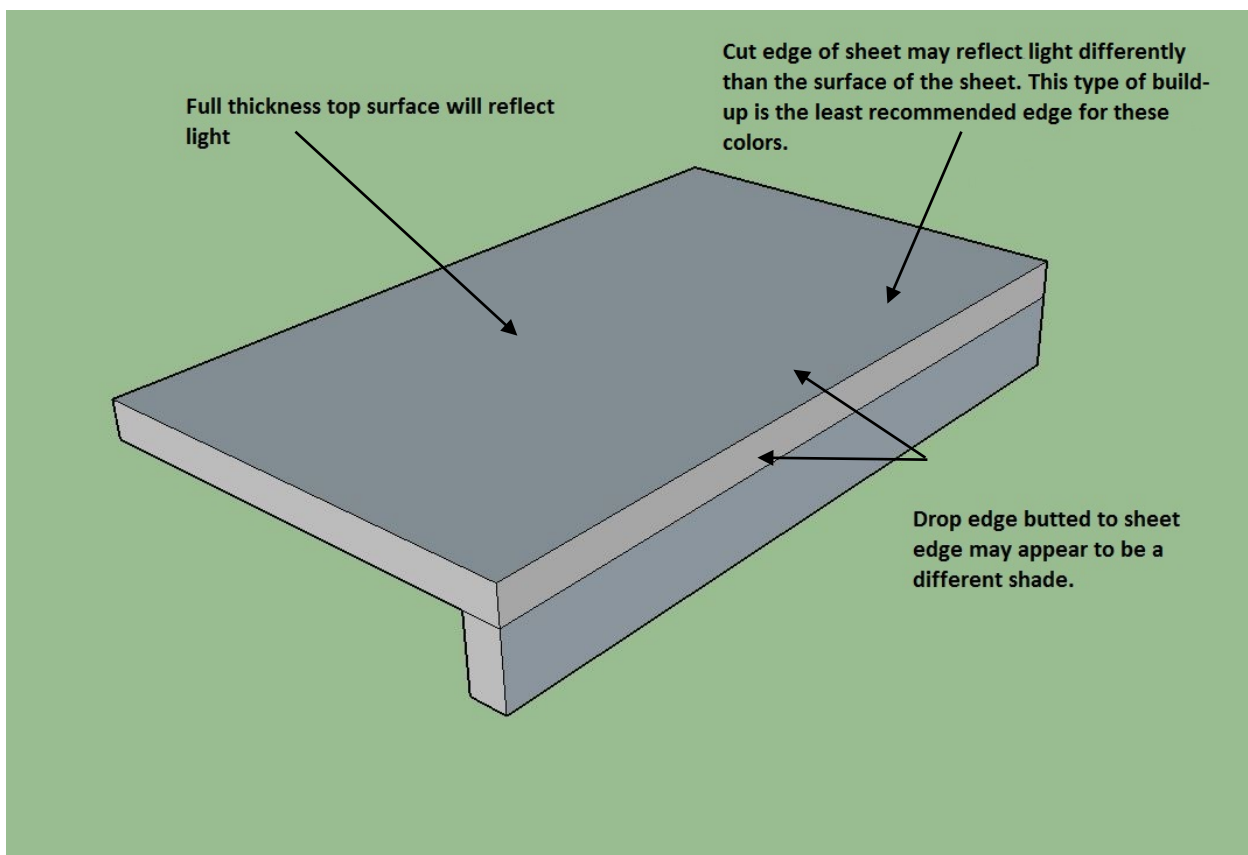
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### DROP EDGE

The top surface of these colors can reflect light differently than the edge of the sheet. As a result, the top surface might look differently in color compare to the edge. Diagram 3 is an over exaggerated diagram of how a drop edge may appear. Always do a mock up test piece to make sure you and/or your customer is satisfied with the final product.

Diagram 3  
Drop Edge



IF YOU HAVE QUESTIONS, PLEASE CONTACT MEGANITE SOLID SURFACE REPRESENTATIVES, AUTHORIZED FABRICATORS, DISTRIBUTORS OR EMAIL US AT [INFO@MEGANITE.COM](mailto:INFO@MEGANITE.COM).

ALL TECHNICAL BULLETINS CAN BE FOUND @ [WWW.MEGANITE.COM](http://WWW.MEGANITE.COM)